

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 6,860,315 B2
DATED : March 1, 2005
INVENTOR(S) : Warren G. Williamson

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 4.

Line 50, after "influx" insert -- of --.
Line 54, after "incorporated" insert -- in --.

Column 8.

Lines 30-32, delete "36. The method of claim 34 wherein providing a mold includes providing a riser neck and providing a fusible plug is providing a fusible plug in said riser neck.".

Signed and Sealed this

Fourth Day of October, 2005



JON W. DUDAS
Director of the United States Patent and Trademark Office